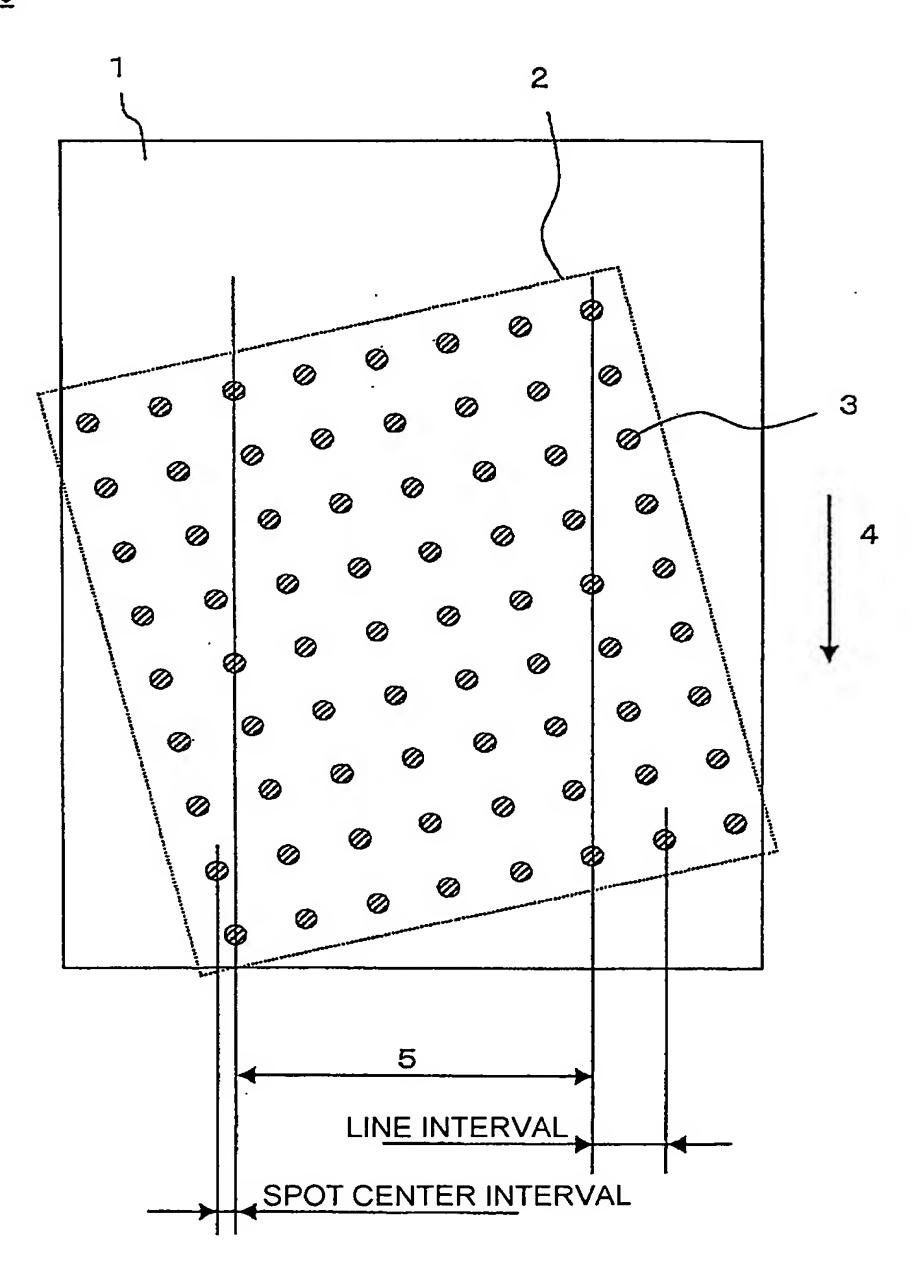
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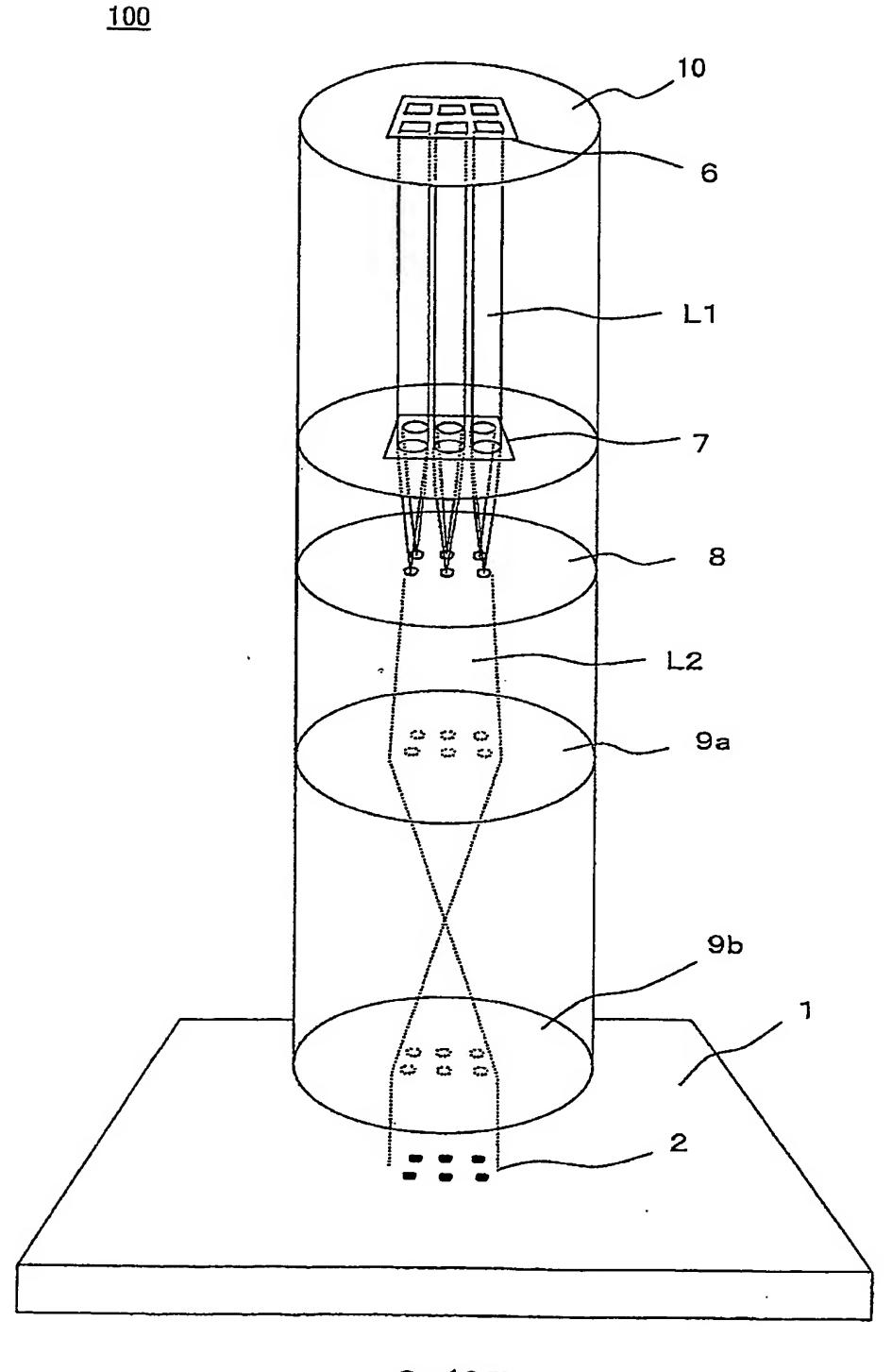
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FIG. 1



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FIG. 2



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FIG. 3

(a) FORMULAS

SPOT CENTER INTERVAL (D) = $d \cdot G$ NUMBER OF SPOTS BETWEEN LINES (N) = $(Y-1)/(G-1) \sim Y/G$ LINE INTERVAL (S) = $D \cdot N$ EFFECTIVE EXPOSURE WIDTH (W) = $(X-2G) \cdot S$ NUMBER OF SCAN TIMES (m) = XM/W SCAN SPEED (V) = $D \cdot f$ WRITING TIME (T) = $(YM/V) \cdot m$

(b) EXPLANATION OF SYMBOLS

G: NUMBER OF GRADATIONS

d: MINIMUM GRID SIZE ON SUBSTRATE

(X, Y): NUMBER OF MICROMIRROR PIXELS (TRANSVERSE DIRECTION, LONGITUDINAL DIRECTION)

(XM, YM): WRITING AREA IN SUBSTRATE (TRANSVERSE DIRECTION, LONGITUDINAL DIRECTION)

f: MICROMIRROR DEFLECTION FREQUENCY (Hz)

(c) DESIGN EXAMPLE

G = 64 GRADATIONS

d = 1.56nm

X = 2048, Y = 512

XM = 132mm, YM = 100mm

f = 2,000Hz

(d) CALCULATION RESULTS

D = 1.56nm × 64 = 0.10 μ m

 $N\sim512/64=8$

 $S = 0.10 \mu m \times 8 = 0.8 \mu m$

 $W = (2048 - 2 \times 64) \times 0.8 \mu m = 1.536 mm$

m = 132mm/1.536mm=86 TIMES

 $V = 0.10 \mu m \times 2,000 = 0.2 mm/s$

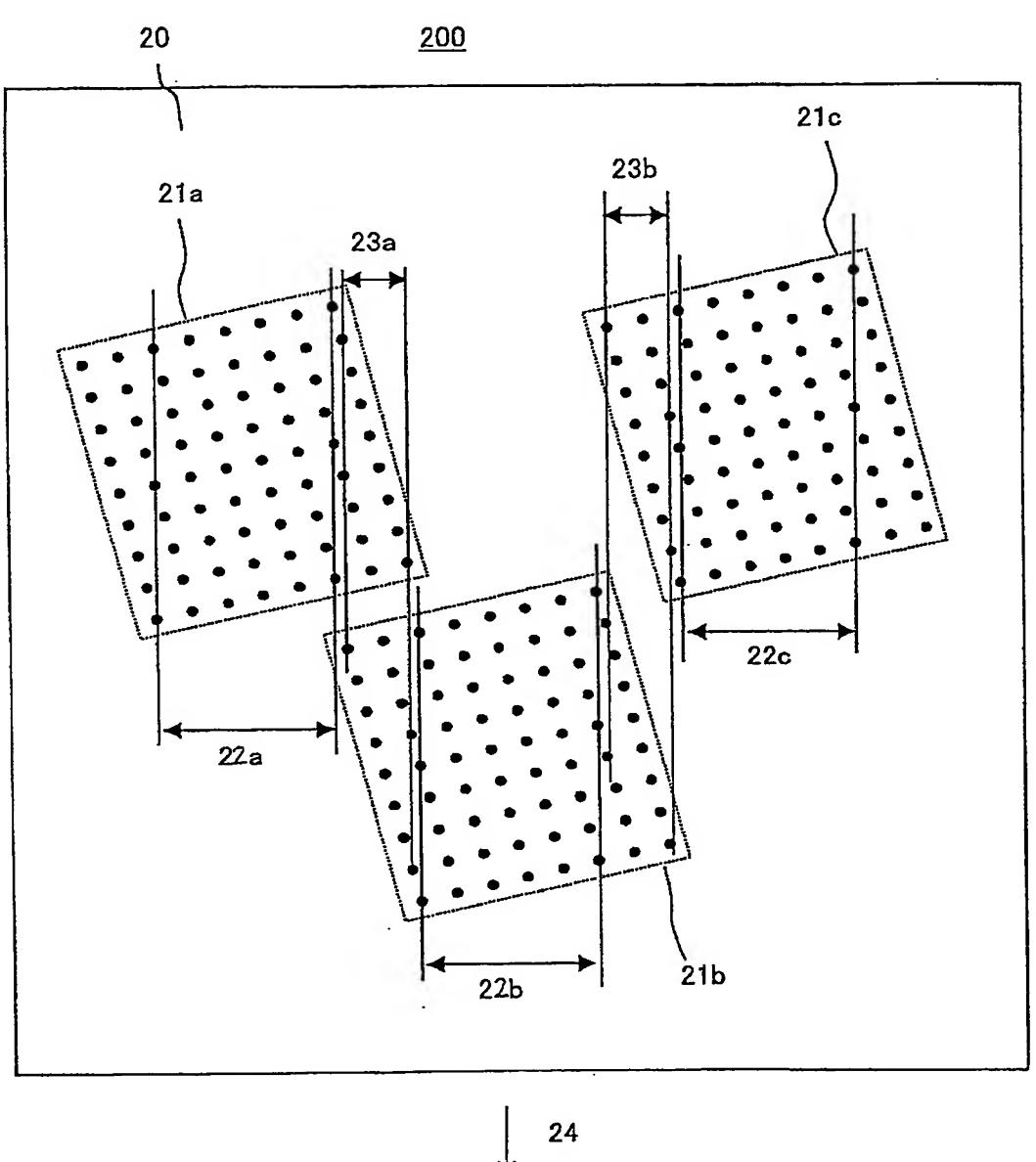
 $T = (100 \text{mm}/0.2) \times 86 = 43000 \text{s} \sim 12 \text{h}$

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FIG. 4

£ 4

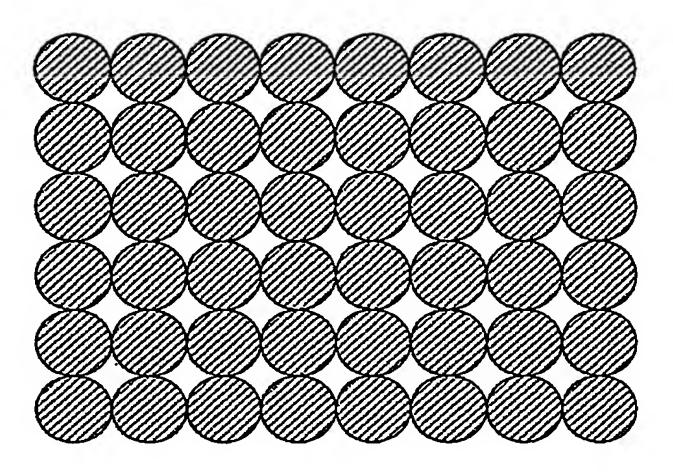


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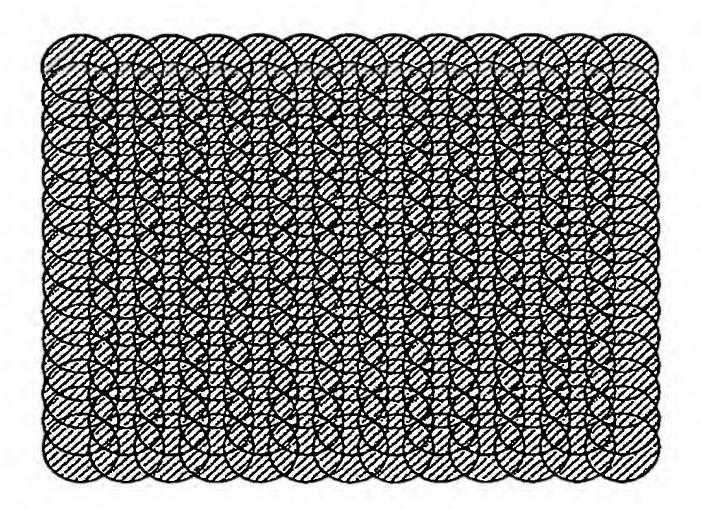
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FIG. 5

(a)



(b)



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FIG. 6

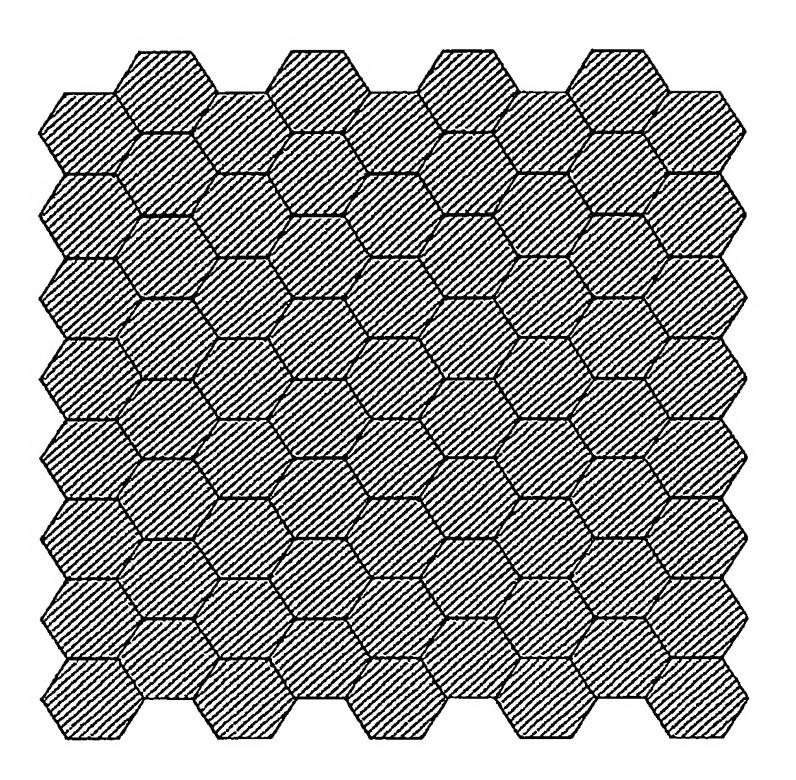
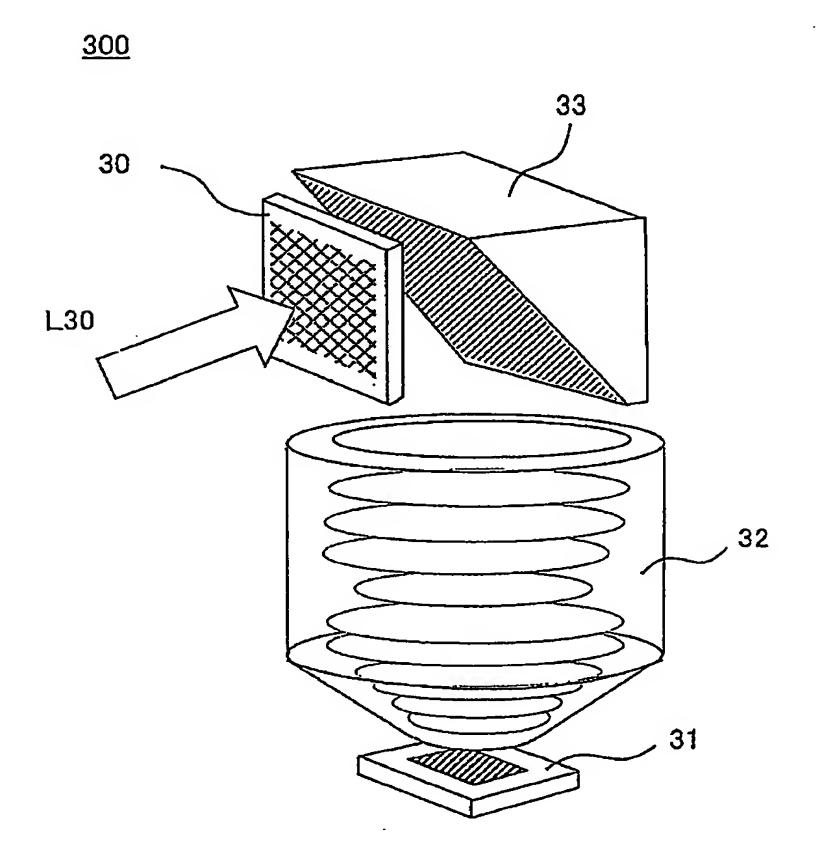


FIG. 7

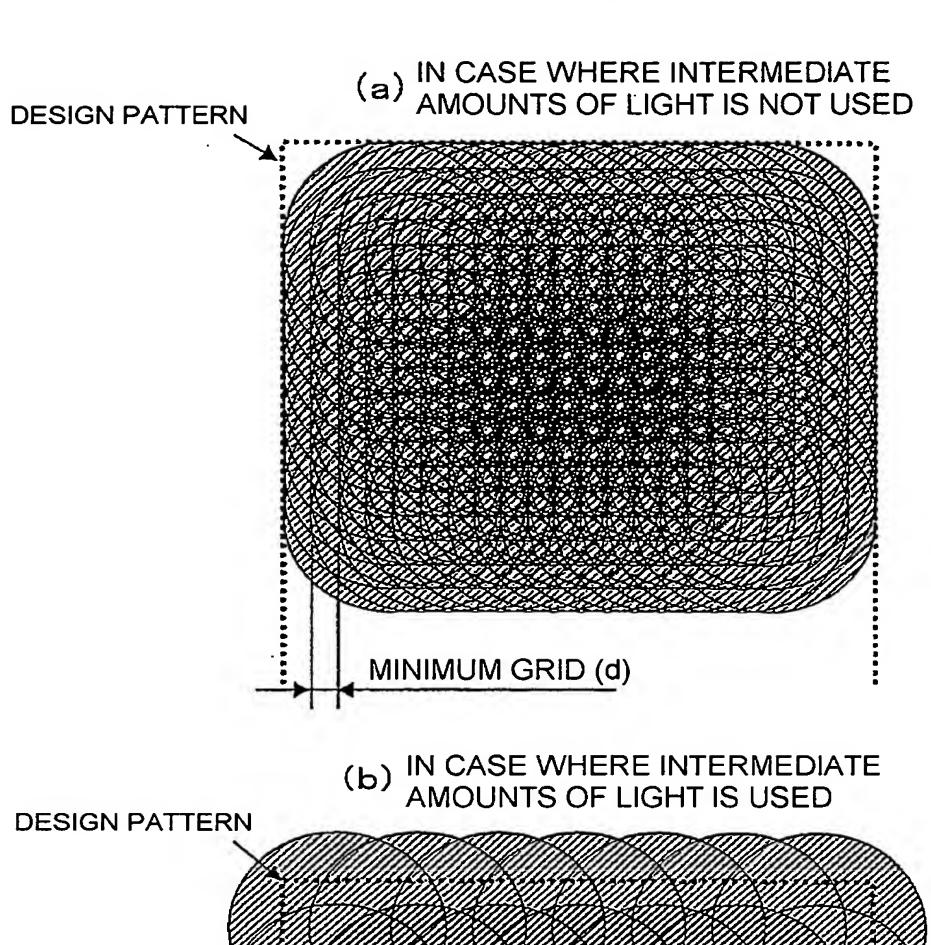


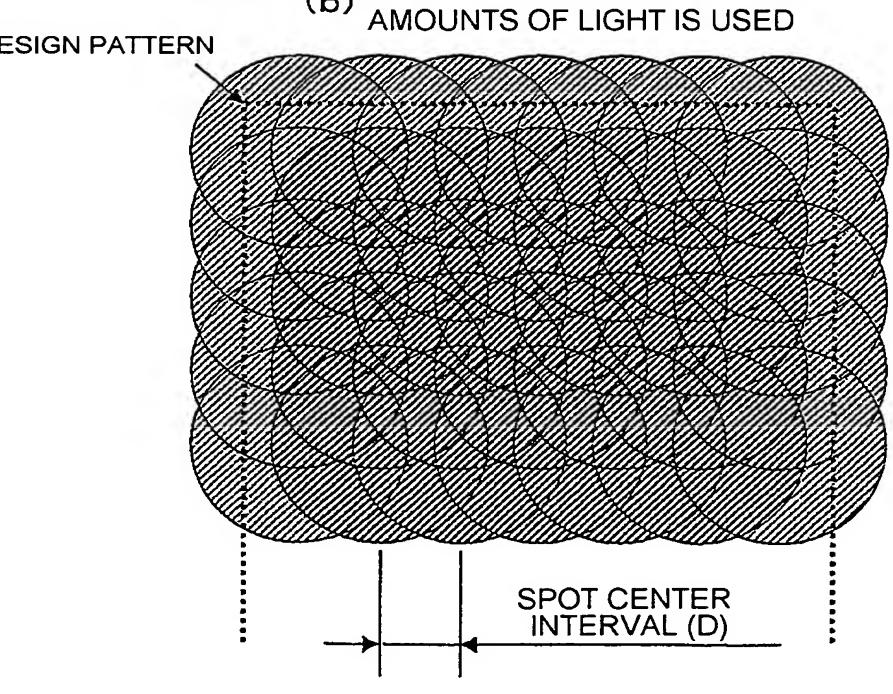
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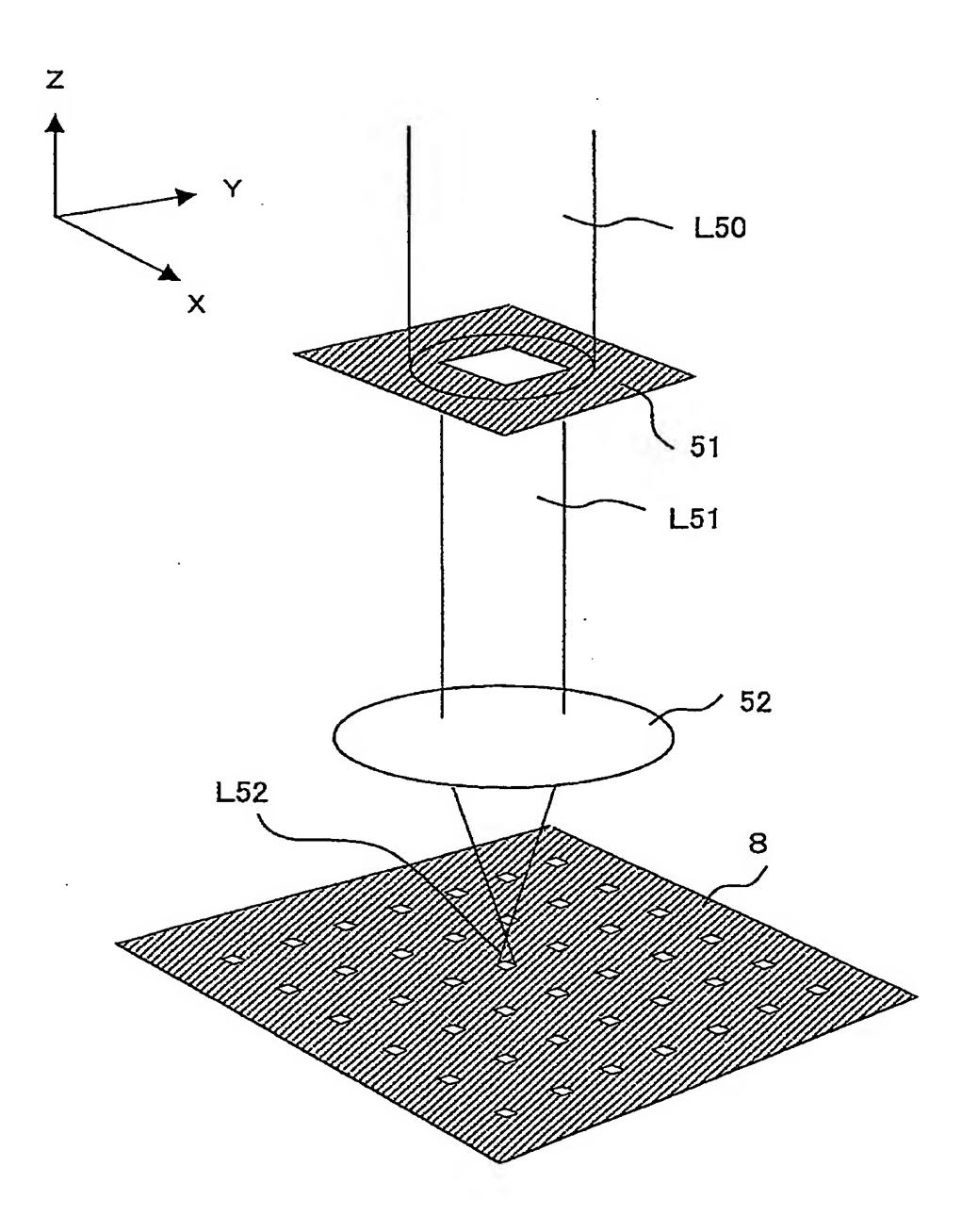
FIG. 8





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FIG. 9

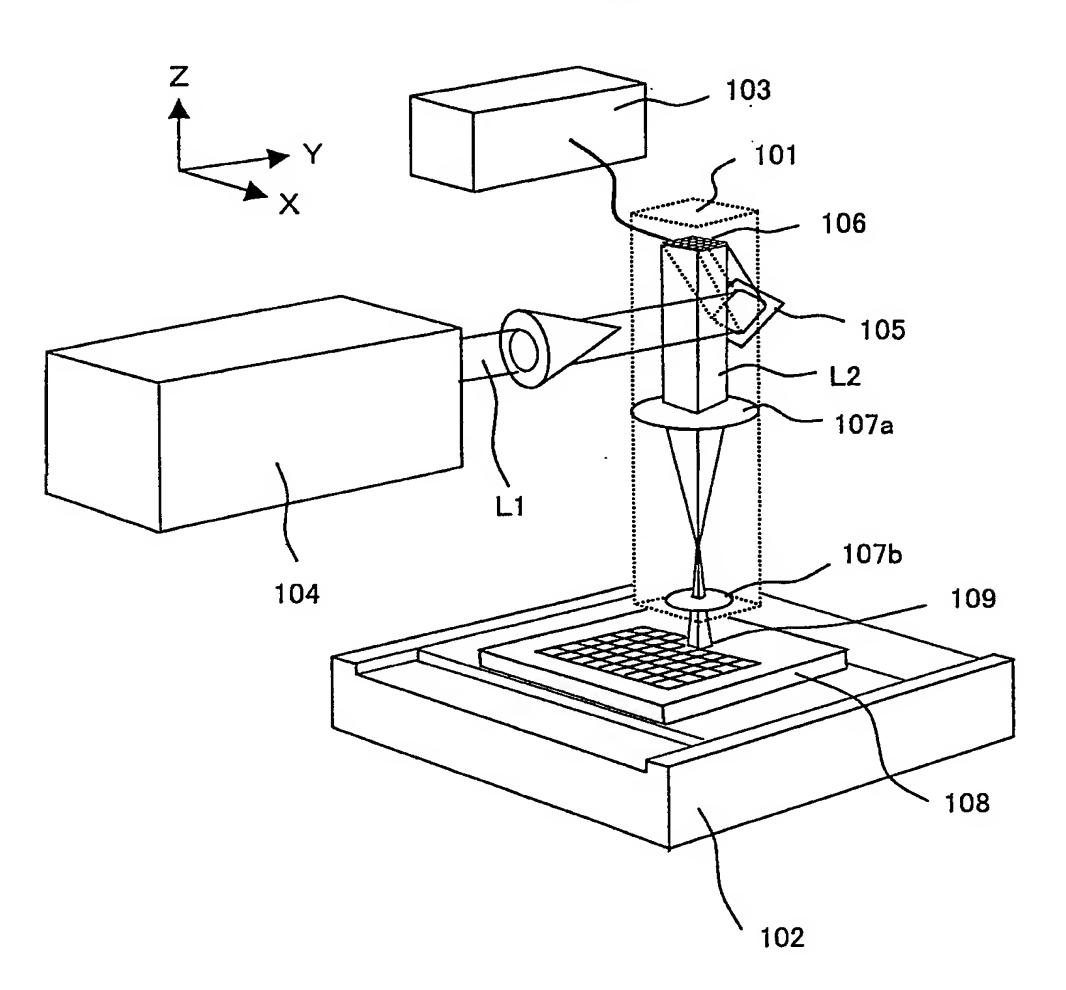


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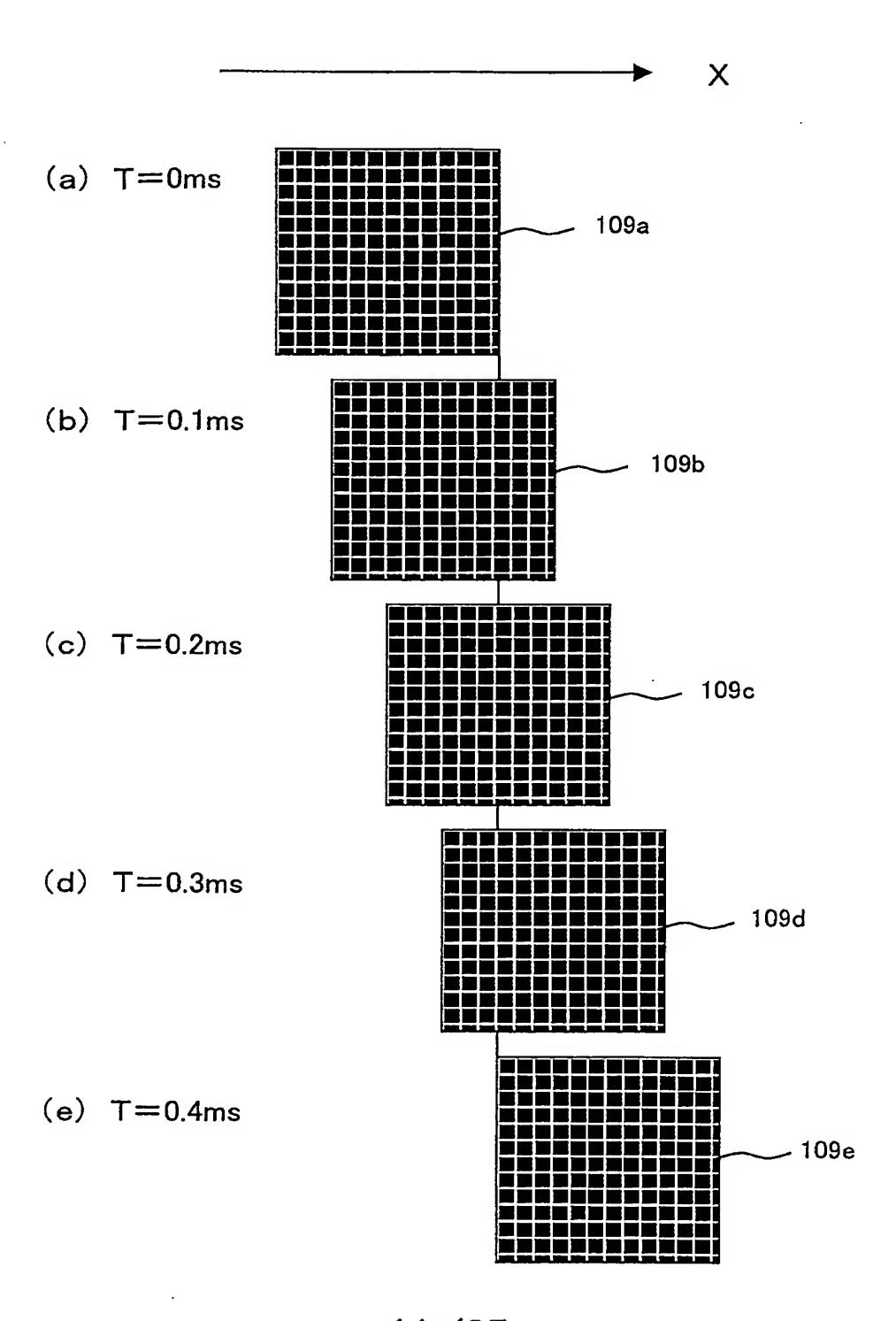
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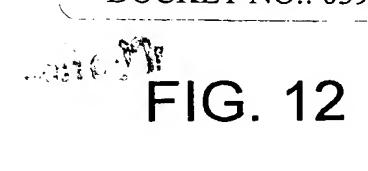
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FIG. 11

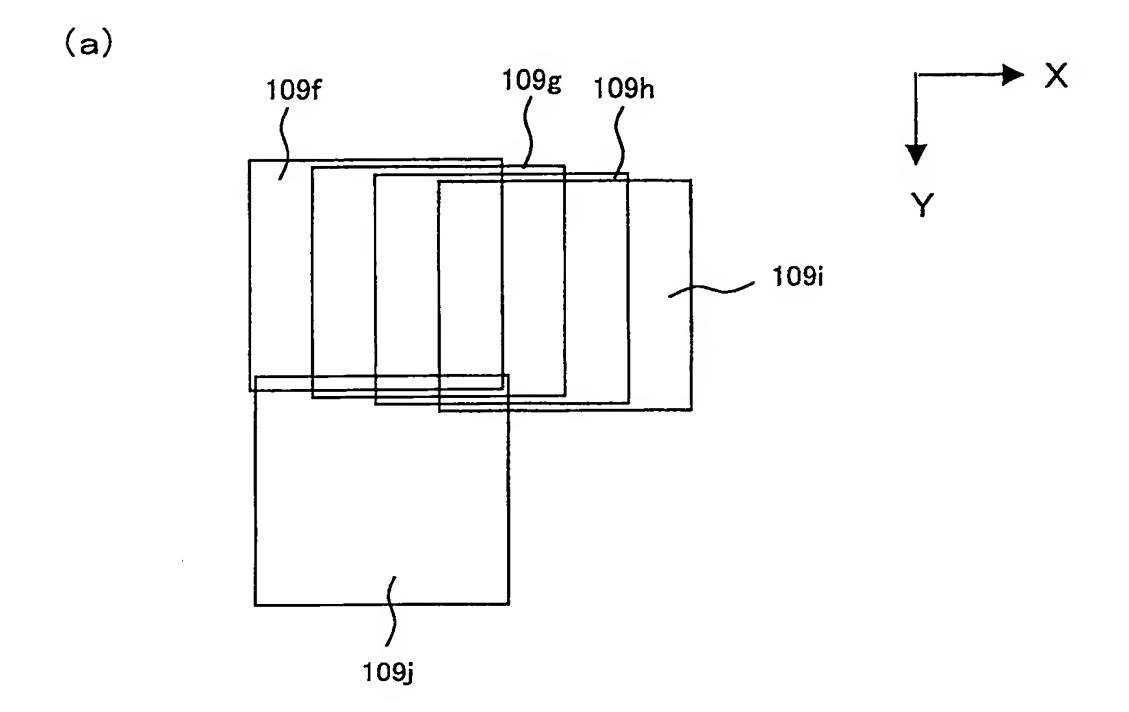


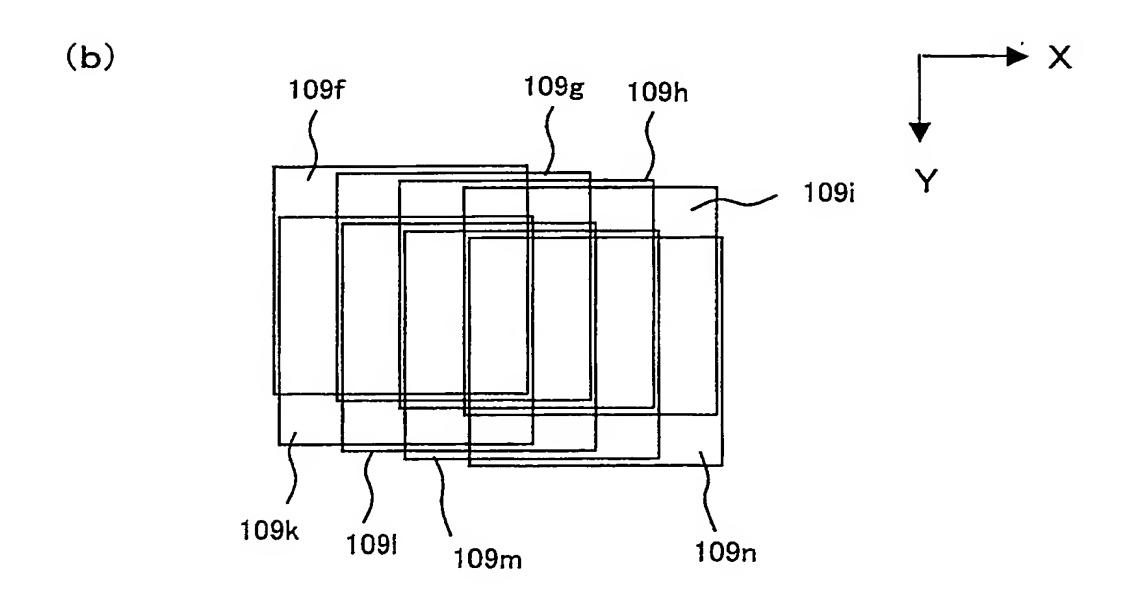
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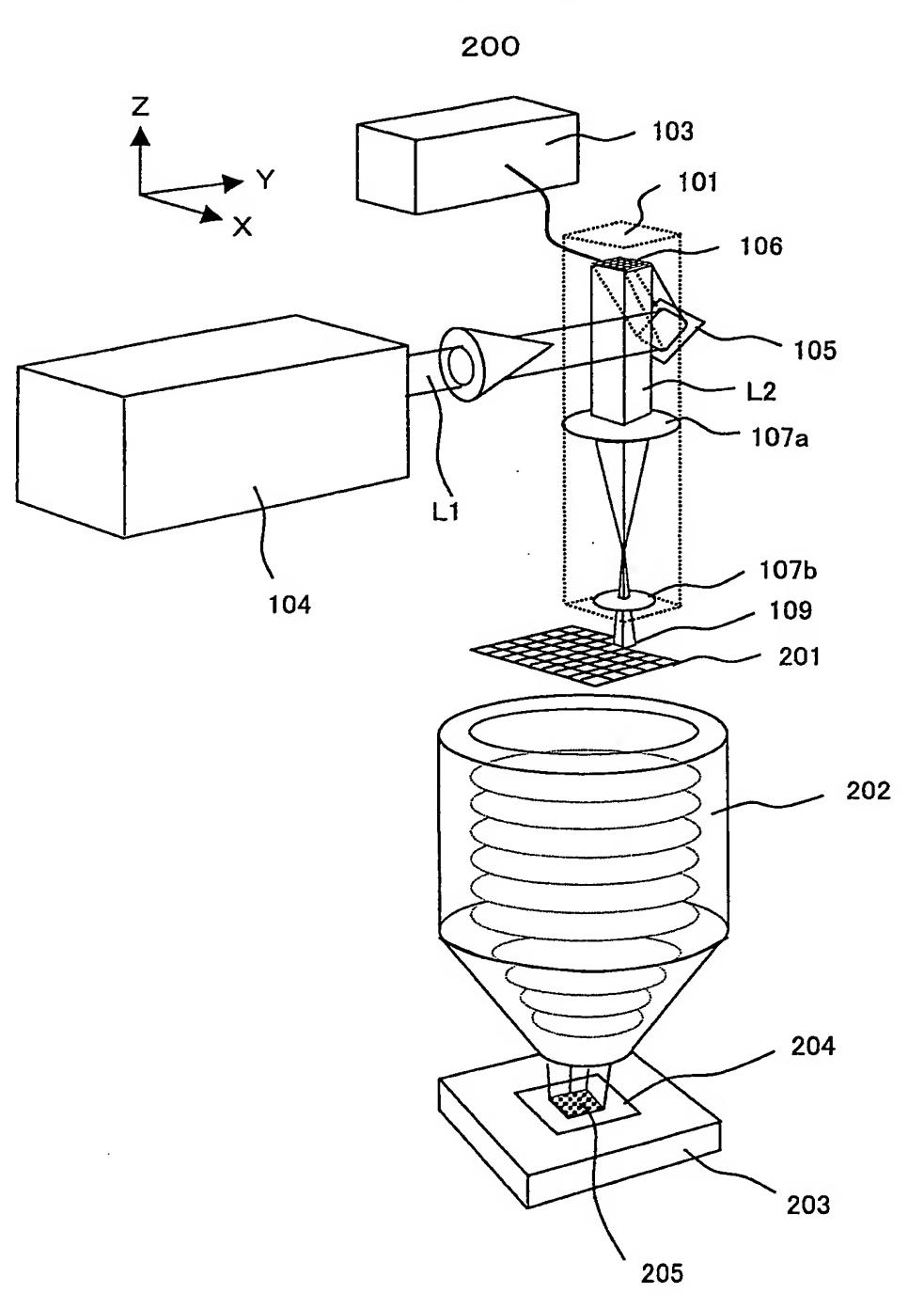


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FIG. 13



SYSTEM AND PATTERN
WRITING METHOD
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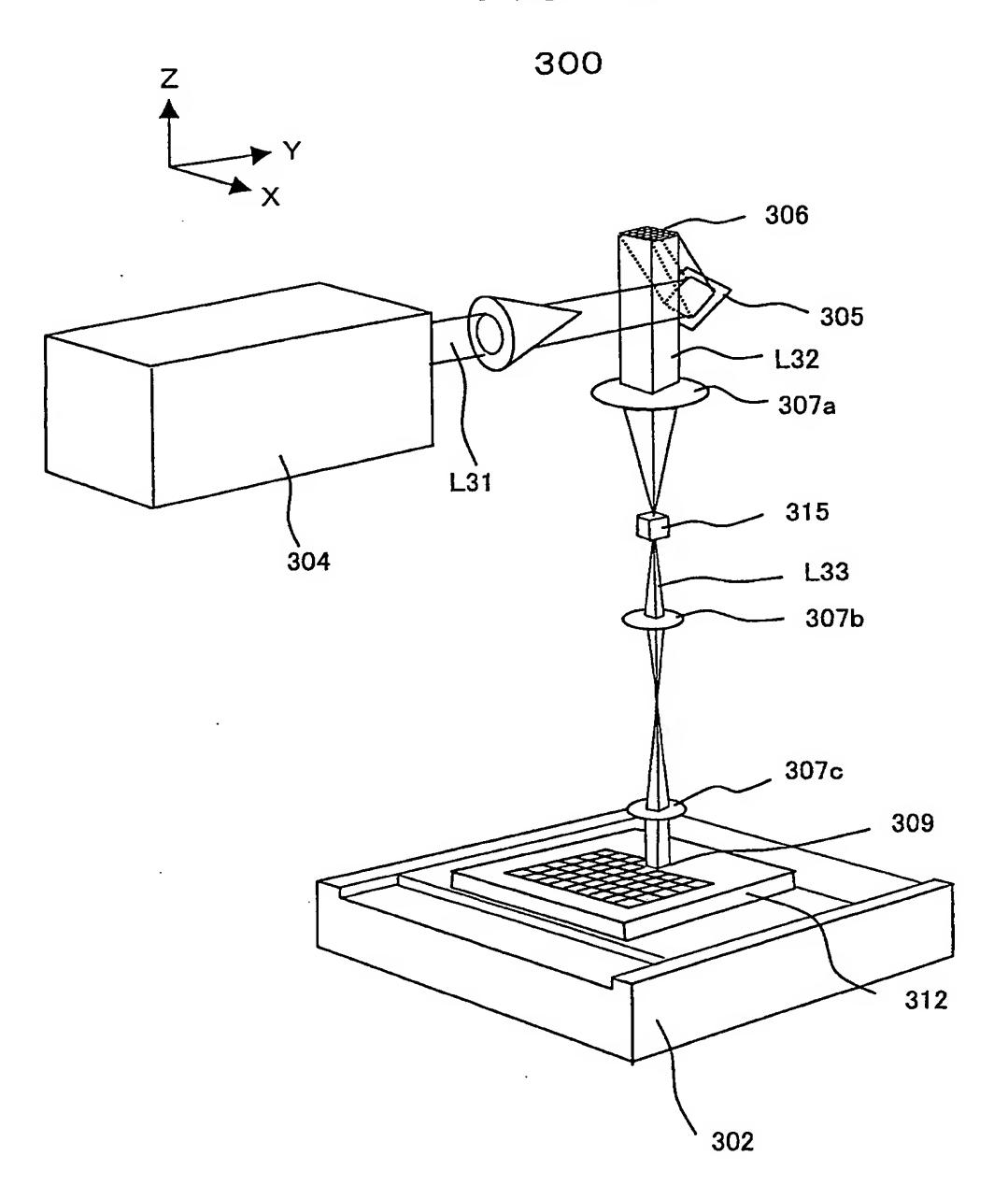
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FIG. 14

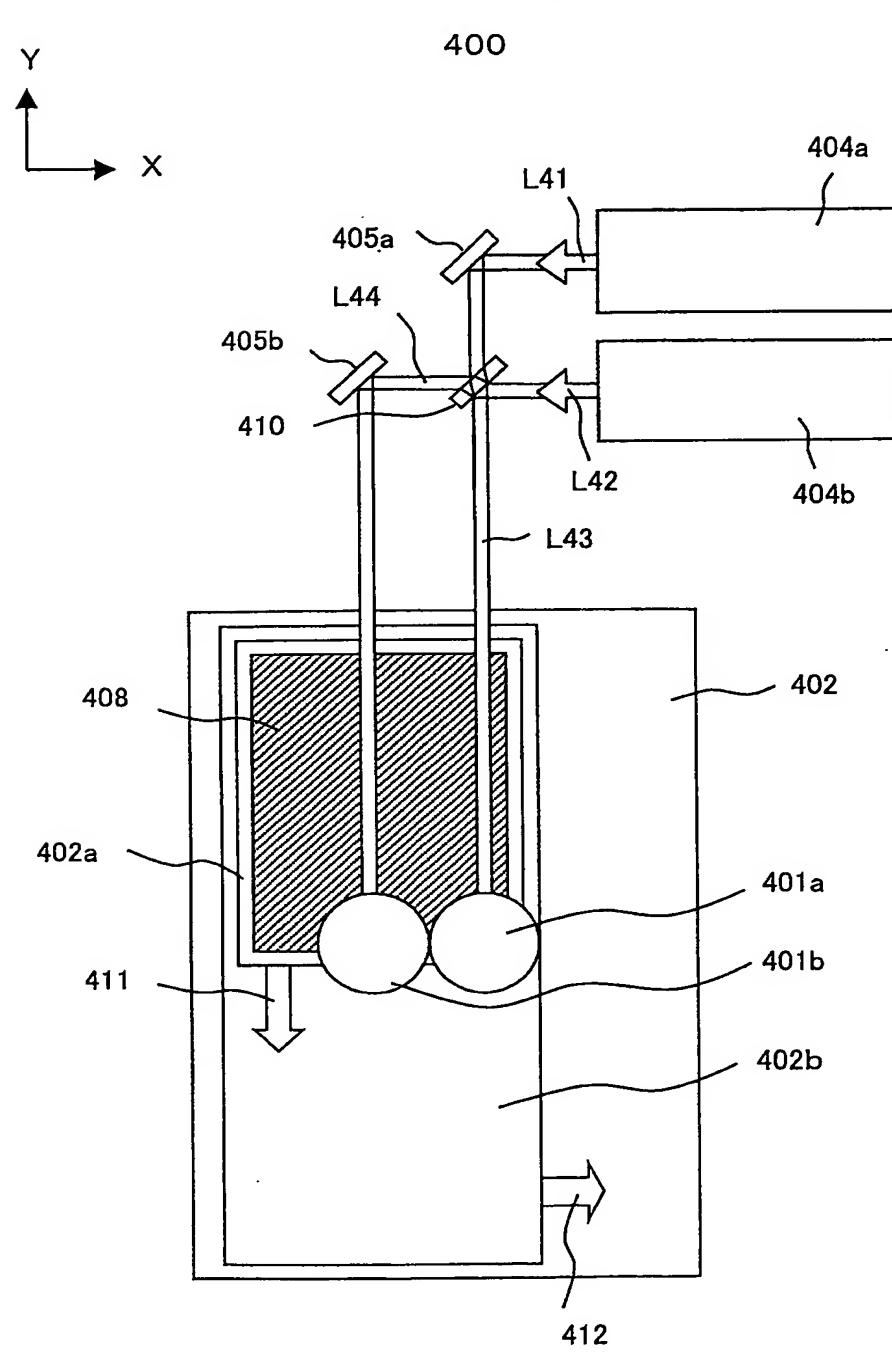
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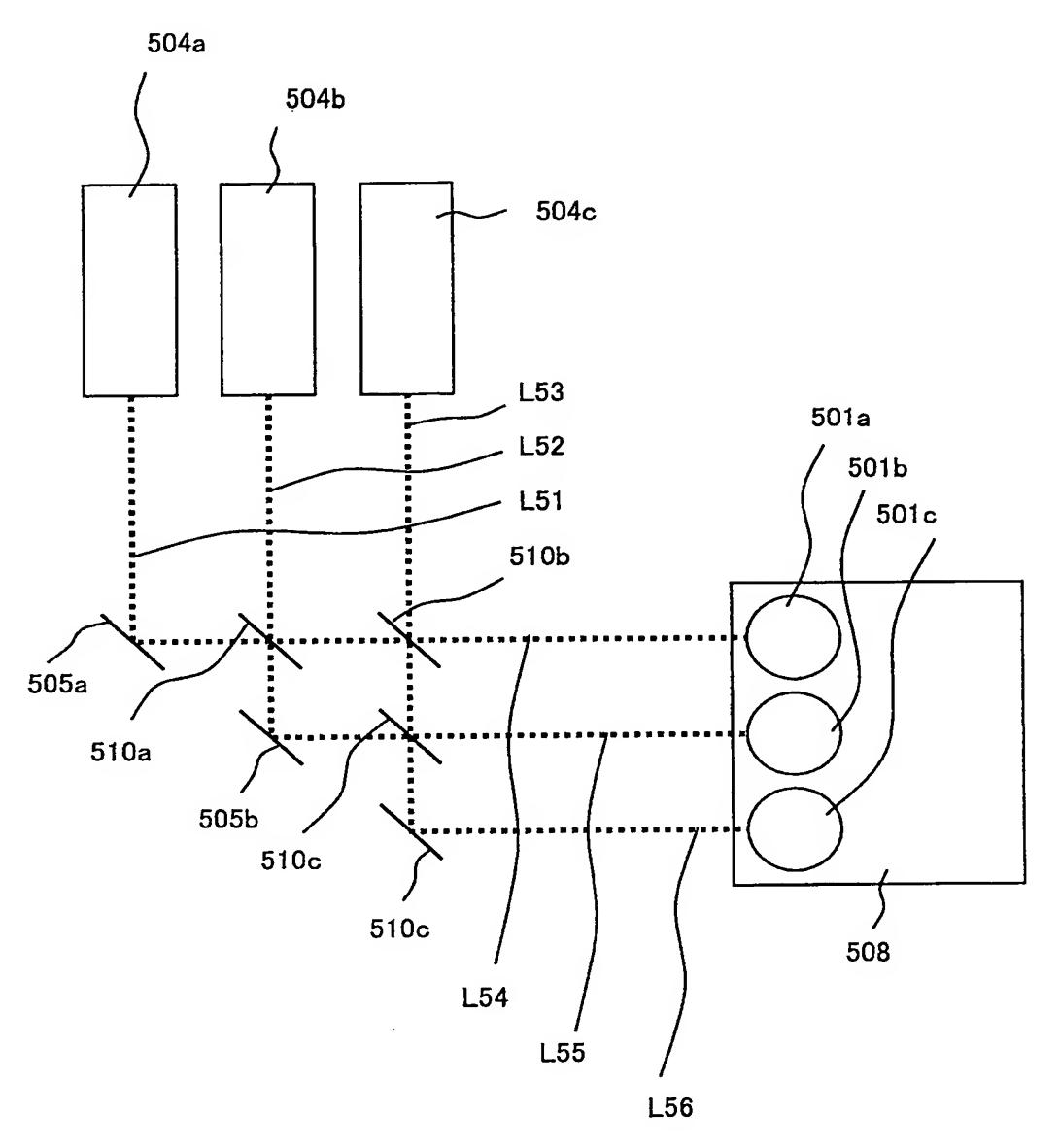
FIG. 15



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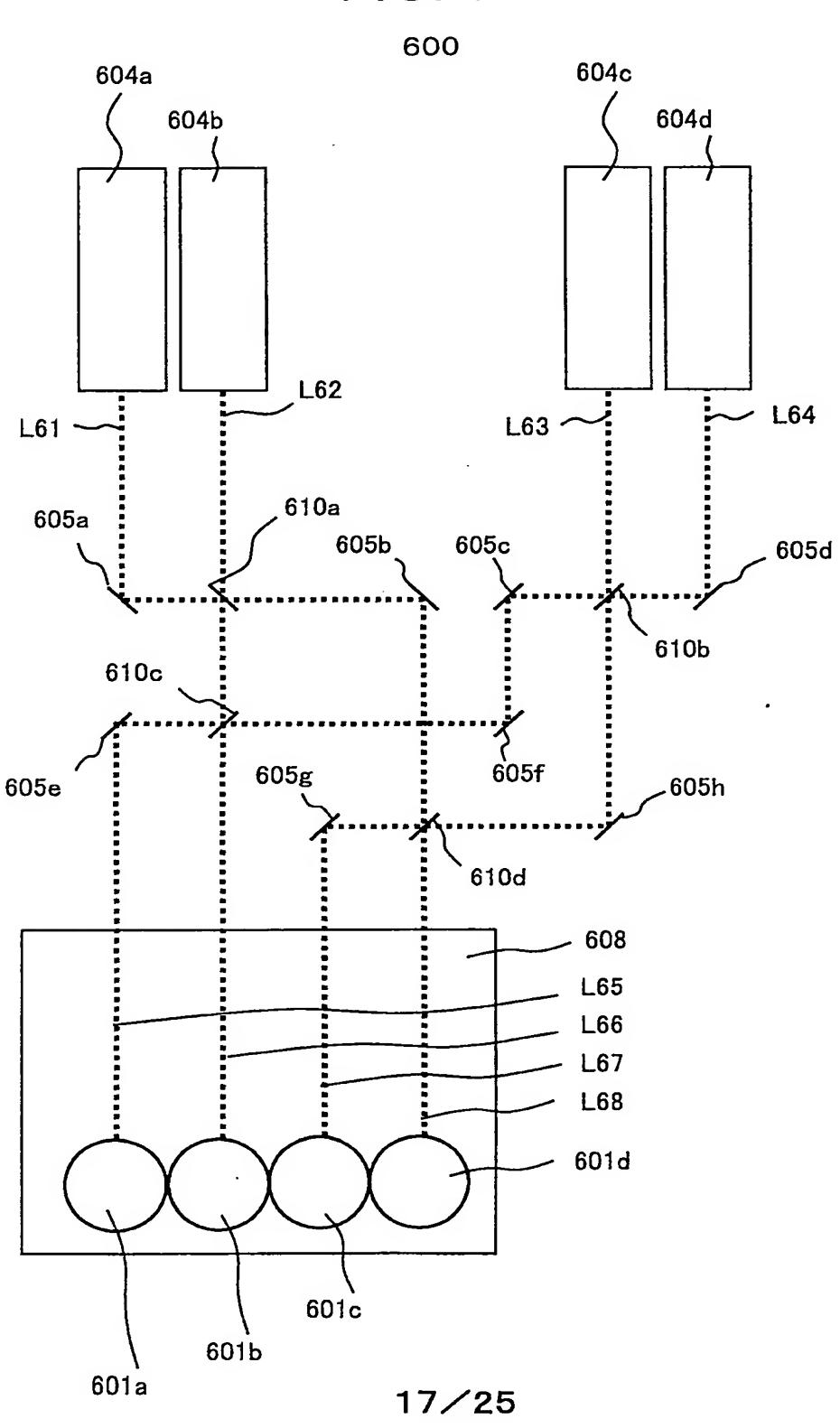
FIG. 16



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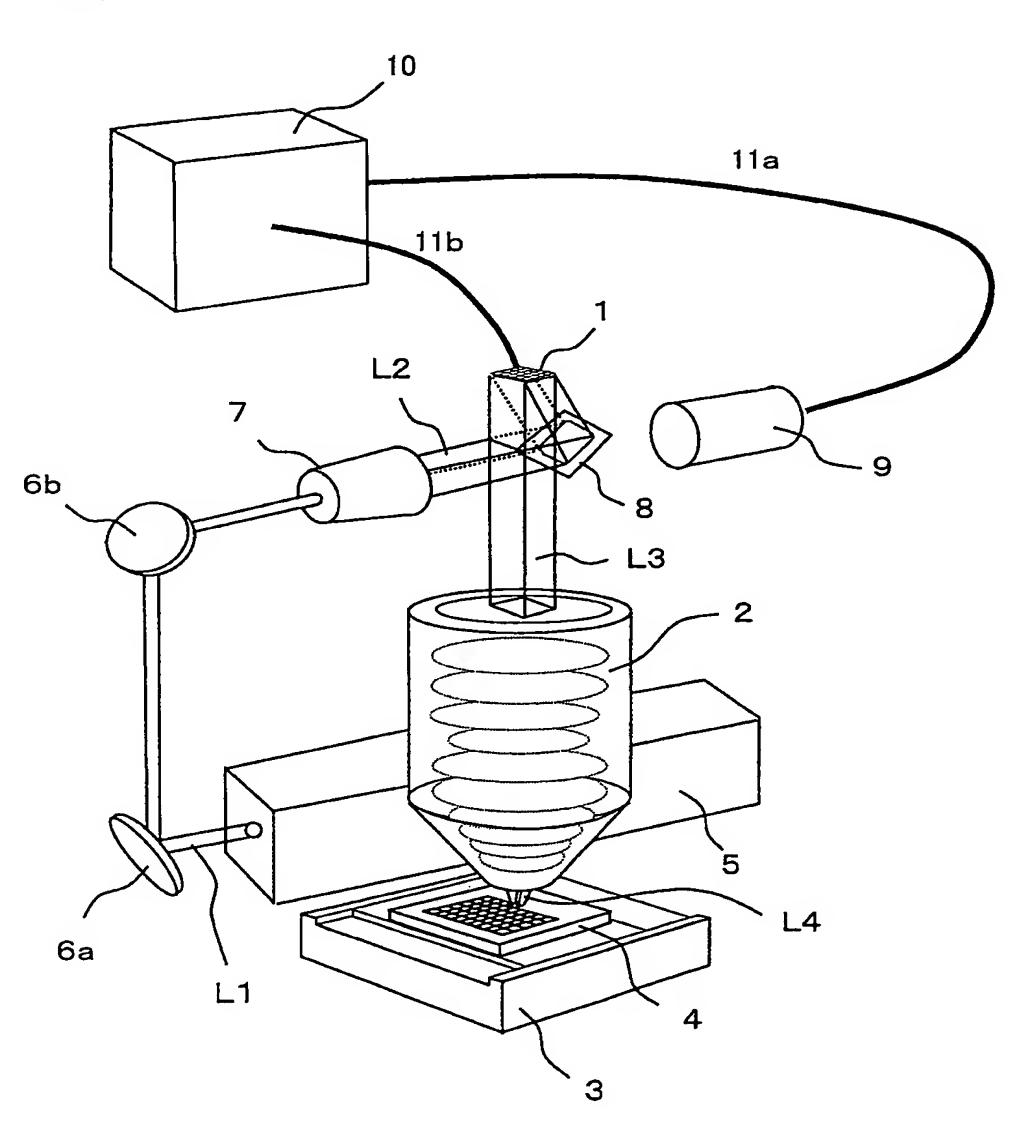
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FIG. 17



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FIG. 18



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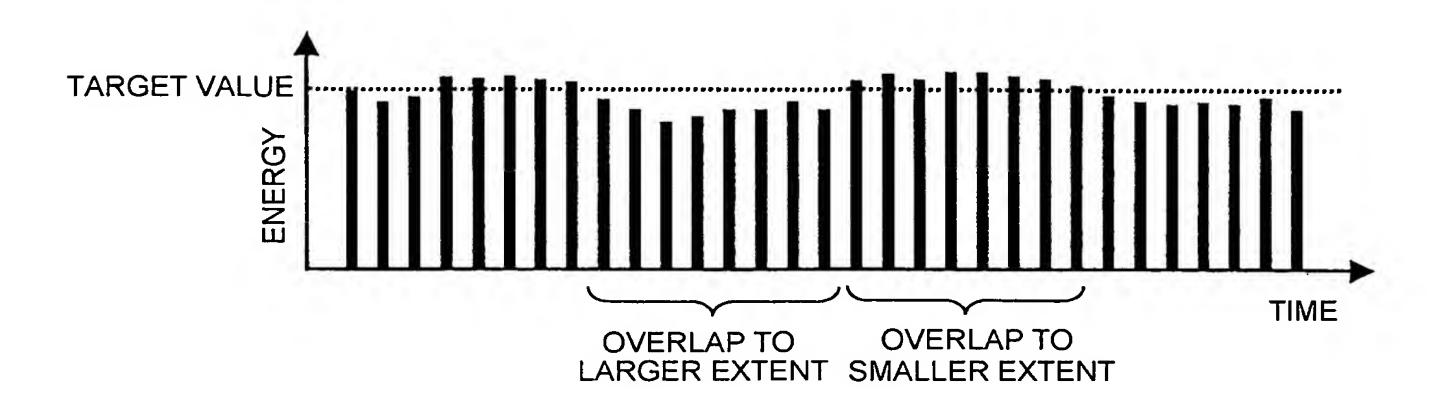
FIG. 19 **→** X L4 **SCAN DIRECTION** 4 T=0 msX 20a T=0.1ms20b T=0.2ms 20c T=0.3ms20d T=0.4ms20e

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FIG. 20



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FIG. 21

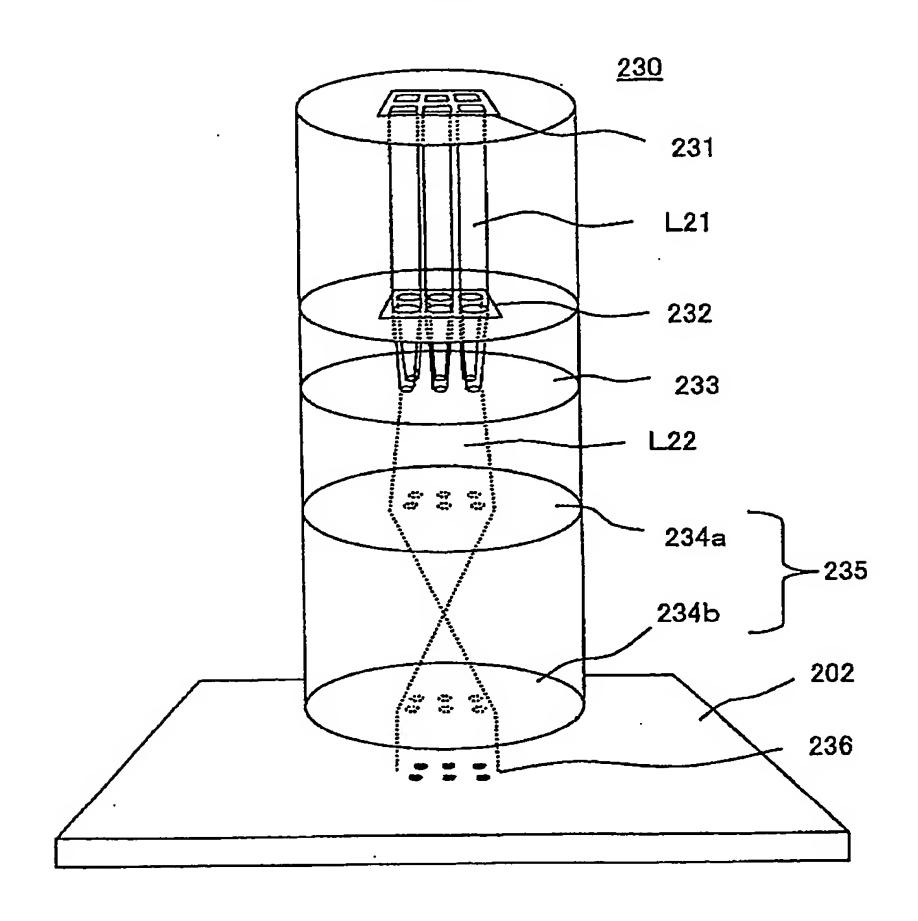


FIG. 22

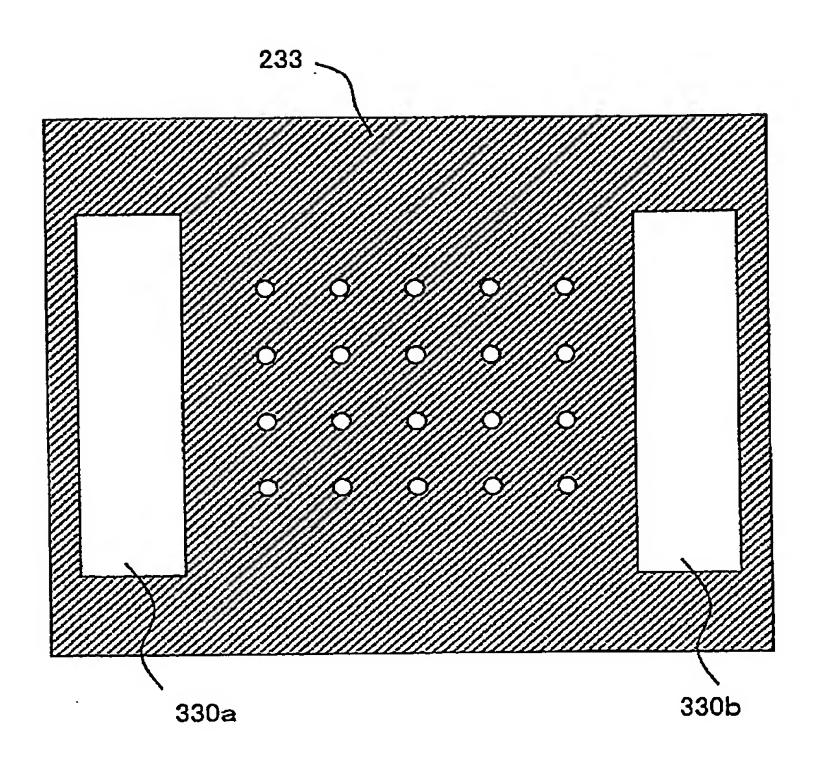
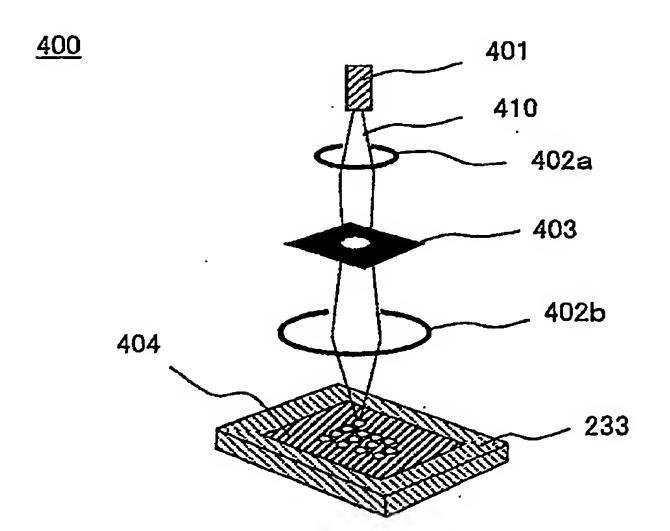


FIG. 23

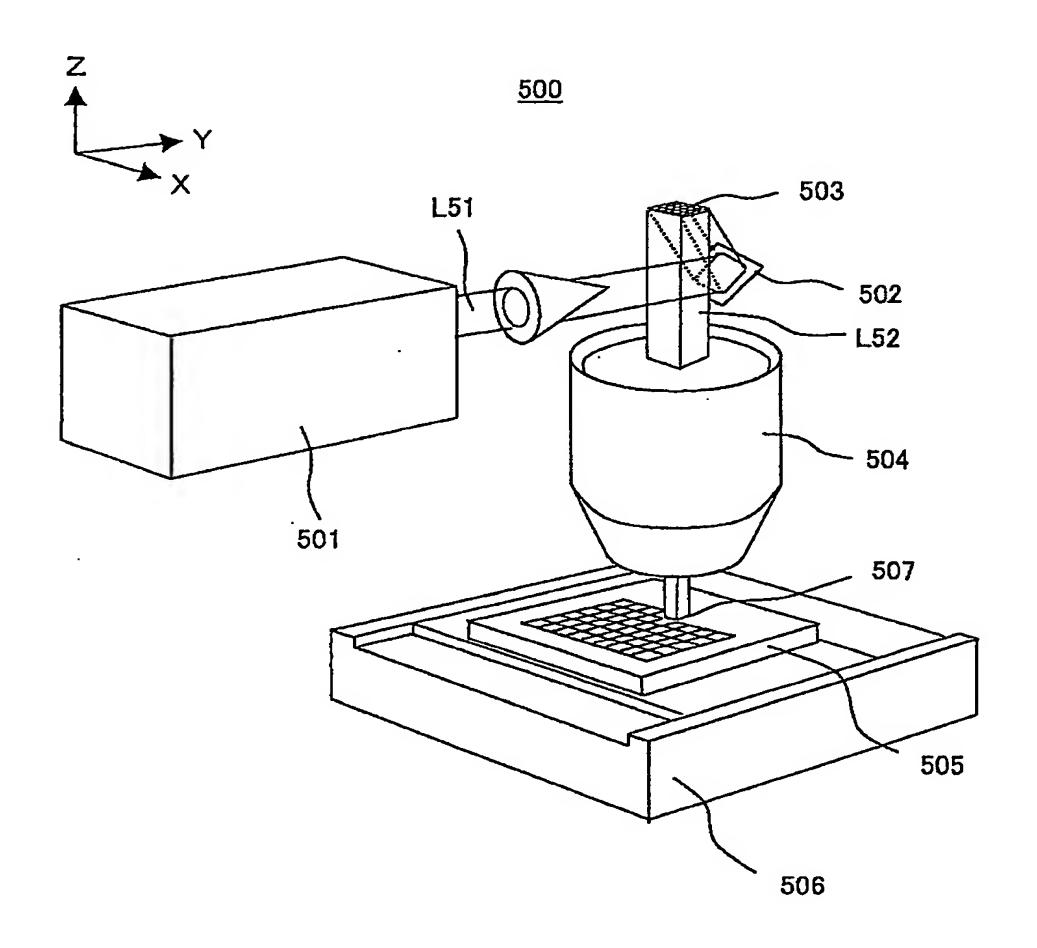
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FIG. 24



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FIG. 25

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